

**AMENDMENTS**

**SPECIFICATION:**

On page 4, beginning at line 1, please amend the paragraph as follows:

As shown in FIGURE 2 ~~3~~, one embodiment of the present lip rolling system (10) is generally aligned with a supply of nested, stacked thermoplastic containers (C) produced by any of the known manufacturing techniques leaving the containers with an unfinished rim edge of a slightly outward lip. A method of rolling the lips of these containers (C) about the open mouths of the stacked thermoplastic containers (C) generally begins with the step of presenting the nested stack of containers (C) having unrolled lips to a lip roller (10).